

CertainTeed

ProRoc[®] BRAND

Ready-Mix Joint Compound

Product Data and Submittal

Product Description

ProRoc[®] Brand Joint Compounds are pre-mixed vinyl based compounds that may be used directly from the container and require minimal mixing or thinning. When used properly, ProRoc[®] Brand Joint Compounds provide a smooth, seamless finish for walls and ceilings.

ProRoc[®] Brand All-Purpose Compound/ Lite All-Purpose Compound:

All-purpose compound is suitable for both taping and finishing of wallboard joints, corner trims, and fasteners. It exhibits a strong bond for embedding tape, and provides good workability and low shrinkage for the second and finish coat. It may also be used for patch and repair of plaster walls, hand applied textures, and skim coating. Meets ASTM C 475.

ProRoc[®] Brand Taping Compound/Lite Taping Compound

Taping compound is designed specifically for embedding drywall reinforcing tape. This product exhibits excellent shrinkage and a strong bond for a smooth, uniform wall surface. Taping compound is not recommended for the second and third coats over embedded tape, or as a texturing material. Meets ASTM C 475.

ProRoc[®] Brand Finishing Compound/ Lite Finishing Compound

Finishing compound is formulated for the second and third coats over wallboard joints, corner trims and fastener heads. It provides smooth sanding and workability with minimal shrinkage. Finishing should not be used for embedding tape or as the first coat over drywall trims. Finishing compound may also be used for hand texturing work.

ProRoc[®] Brand ONE All-Purpose

ONE All-Purpose is a semi-light joint compound designed for all phases of drywall finishing. Can be used for skim coating and simple texturing. May be applied with either hand or mechanical tools.

ProRoc[®] Brand Extra All-Purpose Compound

Extra All-Purpose is a lightweight joint compound designed for all phases of drywall finishing. Can be used for skim coating and simple texturing. May be applied with either hand or mechanical tools.

ProRoc[®] Brand Mold Resistant Lite All-Purpose

Mold Resistant Lite All-Purpose Compound is formulated to resist mold. It is suitable for all phases of finishing, including taping of wallboard joints, corner trim and fasteners. Can be applied with either hand or mechanical tools. Provides good workability and low shrinkage.

Product Data

Material: Vinyl-type mixture

Color: Off white

Packaging: 1 GAL. (3.8 L), 12 lb. (5.4 kg) and 62 lb. (28.1 kg) plastic pails; 3.5 GAL. (13.3 L), 4.5 GAL. (17 L), 45 lb. (20.4 kg) and 48 lb. (21.8 kg) cartons.

Coverage: 100 lb. (45.5 kg) to 150 lb. (68 kg) of joint compound per 1000 square feet (92.9 m²) of wallboard depending upon the thickness of joint compound applied.

Shelf Life: 6 months from production code date when stored properly.

Storage: Protect joint compounds from freezing and extreme heat. Joint compound should be stored at temperatures above 50°F (10°C) for at least 48 hours prior to application. Do not stack material (cartons or pails) more than 2 pallets high. Do not store in direct sunlight. Do not freeze.

Technical References: For additional information on the application and finishing of ProRoc[®] Brand Joint Compounds please consult:

- ASTM C 475: Standard specification for Joint Compound and Joint Tape for Finishing Gypsum Board.
- GA-214: Gypsum Association publication "Levels of Gypsum Board Finish."
- GA-216: Gypsum Association publication "Recommended Specifications for the Application and Finishing of Gypsum Board."
- ASTM C 840: Standard Specification for Application and Finishing of Gypsum Board.

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Job Name

Contractor

Date

Products Specified:

Submittal Approvals
(Stamps or Signatures)

CertainTeed
Quality made certain. Satisfaction guaranteed.™

Working with the Product

Site Condition:

The room temperature should be maintained at 50°F (10°C) for 48 hours prior to application and continuously thereafter until completely dry. Gypsum wallboard should be dry for at least 48 hours before the application of joint compounds. Continuous ventilation must be provided to ensure proper drying.

Preparation:

Joint compound should be mixed lightly prior to adding additional water. If additional thinning is required, add water in half-pint increments as necessary then re-mix prior to application. Do not over thin since excessive water may cause abnormal shrinkage, edge cracking, poor bond, or lack of hide. Do not intermix joint compound with other materials – in wet or dry form.

Application:

Repair all imperfections present in the gypsum panels prior to finishing with joint compounds. Apply joint compound over dry surfaces only. Subsequent coats of joint should not be applied until the previous applications are completely dry. Drying times may vary depending on the joint compound and the environmental conditions.

ProRoc® Joint Compounds are suitable for either hand or mechanical tool applications.

Finishing Joints:

Apply a thin layer of compound to the tapered edge. Press joint tape firmly into the compound while centering it over seam. Sufficient joint compound must remain under the tape to ensure a proper bond. Tightly embed the tape and allow to dry.

Apply a second coat of joint compound over the embedding coat and feather out beyond the first coat. Allow the second coat to dry thoroughly prior to application of the finish coat.

Spread the finish coat evenly over the second coat and feather to a smooth uniform finish.

After each coat had dried, sand or sponge smooth prior to the application of the ensuing coat.

Finishing Beads and Trim:

Apply first coat of compound to all the bead and trim and properly feather out onto the panel. Wet sand as necessary. Allow the compound to dry thoroughly prior to the application of the second coat. Apply the second coat and feather at least 2" beyond first coat, allow to dry completely and wet sand if necessary. Apply the finish coat and extend the compound slightly beyond the second coat. When dry, sand as necessary to provide a smooth surface for decoration.

Sanding:

Sand with a wet sponge if necessary to eliminate dust and scuffing of the wallboard paper. Remove high spots using as few strokes as necessary. Clean the sponge frequently during use.

If dry sanding is necessary, use 150 grit sand paper or finer. Lightly sand imperfections while being careful to avoid scuffing the paper. When dry sanding, wear a NIOSH approved dust mask and eye protection.

Decoration:

Ensure that all surfaces to be decorated are thoroughly dry and dust free. An interior primer-sealer specified for drywall applications should be applied prior to painting, texturing or wallpapering. Adhere to all manufacturers' specific directions for painting and decorating materials.

Cleaning:

Clean tools immediately after each use with warm, soapy water then wipe the tool surfaces dry to prevent rust. Leftover compound should be sealed and stored appropriately.

Warning:

Dust generated from sanding product may cause eye, skin, nose, throat or respiratory irritation. Use wet-sanding to avoid creating dust. Avoid inhalation of dust and eye contact. Product contains silica. Inhalation of respirable silica dust can cause silicosis, a potentially disabling lung disease, and is known to the State of California to cause lung cancer. When sanding, drilling or abrading product during installation or handling: (1) Ensure adequate ventilation. (2) Wear a dusk mask or, if dust may exceed PEL, use NIOSH/ MSHA approved respirator. (3) Warn others in area. (4) Wear eye protection. If eye contact occurs, flush thoroughly with water for 15 minutes. For further information, refer to Material Safety Data Sheet or consult manufacturer by calling 1-800-327-7455.

KEEP OUT OF REACH OF CHILDREN.

Warranty:

Since methods and condition of application such as temperature, humidity and over thinning are beyond our control, CertainTeed Corporation (CertainTeed) will not be responsible for the failure of this product when not used according to directions and specifications and accepted standards of procedure inherent in drywall application; or when reasonable allowance is not made by the user for adverse weather and job conditions. However, if this product proves to be defective, maximum liability shall be limited to replacement of the material only or refund of the purchase price. This shall be the full limit whatsoever of CertainTeed's liability. All claims shall be submitted in writing to CertainTeed within thirty days from the date of discovery. State or Federal laws may provide rights in addition to this warranty that cannot be modified or excluded.

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CertainTeed 

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