

CertainTeed  
**ProRoc**<sup>®</sup>  
BRAND

Marco<sup>™</sup> Flex Corner Tape

Product Data and Submittal

**Product Description**

ProRoc<sup>®</sup> Brand Marco<sup>™</sup> Flex Corner Tape product is a flexible corner tape designed for use with joint compound to reinforce gypsum board corners prior to painting, texturing or wallpapering.

**Plastic Flex Corner Tape**

ProRoc<sup>®</sup> Plastic Flex Corner Tape is manufactured from a special fibred-paper with added tensile strength to help prevent tearing, wrinkling or stretching. The unique, high-impact plastic strip provides excellent indentation resistance and eliminates rusting. Added thickness provides improved corner protection. It is designed for use with all quality joint compounds.

**Metal Flex Corner Tape**

ProRoc<sup>®</sup> Metal Flex Corner Tape is manufactured from a special fibred-paper with added tensile strength to help prevent tearing, wrinkling or stretching. The galvanized steel reinforcing strip provides excellent corner protection and resistance to rusting. It is designed for use with all quality joint compounds.

**Features and Benefits:**

- Folds to any angle
- Works on gypsum board or plaster

- For new or renovation projects
- Excellent quality finishing angles
- Excellent corner protection
- Easy to install
- Available in a wide range of sizes

**Product Data**

**Material:** Fibred Paper with plastic and steel reinforcing strips

**Colour:** White

**Packaging:**

Length Metric	Length Feet	Rolls per Carton	Cartons per Pallet
30.8 M	100'	10	40
7.7 M	25'	10	60

**Thickness:** Plastic Flex available in 0.6 mm (.025") thickness, Metal Flex available in 0.25 mm (.010") thickness.

**Storage:** Tape should always be stored in closed cartons at normal room temperatures in an enclosed dry area.

**Environmental Limitations:** When applying Flex Corner Tape, follow the printed recommendations of the compound manufacturer. Apply tape only within their recommended minimum and maximum temperature range. Adequate ventilation is required to avoid any excess moisture.

**Technical References:** For additional information on the application and finishing of ProRoc<sup>®</sup> Brand Finishing Products please consult:

- ASTM C 475: Standard specification for Joint Compound and Joint Tape for Finishing Gypsum Board.
- GA-214: Gypsum Association publication "Levels of Gypsum Board Finish."
- GA-216: Gypsum Association publication "Recommended Specifications for the Application and Finishing of Gypsum Board."
- ASTM C 840: Standard Specification for Application and Finishing of Gypsum Board.

**Working with the Product**

**Application**

Install ProRoc<sup>®</sup> Brand Gypsum Board by following the published Installation Guide. Follow the printed instructions on the joint compound container for mixing and use of compound prior to and during the tape application.

(Continued on back)

Job Name

Contractor

Date

Products Specified:

Submittal Approvals  
(Stamps or Signatures)

For both inside and outside corners, apply a thin coat of joint compound on both sides of the corners using a 64 mm (2-1/2") taping knife, feathering the compound slightly beyond where the tape would extend. Gently press the Flex Corner Tape into the corner. Once in place, use the 64 mm (2-1/2") knife to firmly embed the tape into the compound. Once dry, apply a second and third coat, ensuring that all corners are completely concealed by feathering each subsequent coat beyond the last. Sand between coats where necessary and finish until a smooth surface is achieved.

Once primed, the finished interior walls and ceilings can be painted, wallpapered or textured as desired. Follow all manufacturers' instructions.

### **Warranty**

Since methods and condition of application such as temperature, humidity and over thinning are beyond our control, CertainTeed Gypsum Canada, Inc. (CertainTeed) will not be responsible for the failure of this product when not used according to directions and specifications and accepted standards of procedure inherent in drywall application; or when reasonable allowance is not made by the user for adverse weather and job conditions. However, if this product proves to be defective, maximum liability shall be limited to replacement of the material only or refund of the purchase price. This shall be the full limit whatsoever of CertainTeed's liability. All claims shall be submitted in writing to CertainTeed within thirty days from the date of discovery. Provincial or Federal laws may provide rights in addition to this warranty that cannot be modified or excluded.

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**CertainTeed** 

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